

Date: Wednesday, 12/7/2005 6:30:33 PM
 User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services Drawing Name : HARNESS ASSEMBLY
 Job Number : 25176
 Estimate Number : 10535
 P.O. Number : N/A Part Number : D3446043
 This Issue : 12/7/2005 S.O. No. : N/A Drawing Number : D3446 REV A
 Prsht Rev. : NC Project Number : N/A
 First Issue : N/A Type : PURCHASED PARTS Drawing Revision : A
 Previous Run : 24762 Material : N/A
 Due Date : 1/10/2006 Qty: 101 Um: Each
 Written By : SEE COMMENT BELOW
 Checked & Approved By : SEE ABOVE DATE & USER
 Comment : Est. A 05.09.01 New issue KJ/JLM

Additional Product

Job Number:



Seq. #: Machine Or Operation: Description :

1.0 PG PURCHASING



Comment: PURCHASING

Issue P/O: 230

Fabricate as per Dwg D3446

P/N: 11-6500B0B00031F-01SSP

Possible Supplier: Schroth Safety Products

Material release note is required

u 05-1207

2.0 D3446043 Harness Assembly



Comment: Qty.: 1.0000 Each(s)/Unit Total: 101.0000 Each(s)

Harness Assembly

3.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Receive & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0 QC6 DIMENSIONAL CHECK



Comment: DIMENSIONAL CHECK

5.0 PACKAGING 1 PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and Stock

Location: ST 85

u 05-1207

WORK ORDER CHANGES								
W/O:	DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: 27 Date: 26/03/06
 QA: N/C Closed: _____ Date: _____

WORK ORDER NON-CONFORMANCE (NCR)								
NCR:								
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Date: Wednesday, 12/7/2005 6:30:34 PM
User: Linda Lacelle

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: HARNESS ASSEMBLY

Job Number: 25176

Part Number: D3446043

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL
Inspection Level 21

SD 06/03/06

Job Completion

HL



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Packing Slip

8363

SCHROTH®
SAFETY PRODUCTS

Schroth Safety Products Corp.

1371 SW 8th St. Unit 8-A Pompano Beach, FL 33069

Ph: 954-784-3178

Fax: 954-784-3179

usa@schroth.com

Bill To

DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
Canada

Ship To

DART Aerospace Ltd
1270 Aberdeen St
Hawkesbury, ON K6A 1K7
Canada

2/28/2006

Phone: 613-632-3336 Fax: 613-632-4443

**Order-
Line**

Description

Qty

DAR05005-2 11-6500B0B00031F-01SSP restraint,4- 101 ea
pt,dart,rh/lh,snap-
on,reels,601black
Dart Aerospace Ltd, 613-632-3336
P/N: D3446-043

Aircraft SN: N/A

PO: PO00000238

SSP Parts PO 1005017

Notes: DAR05005-2

Ship Via: Fed-Ex

FOB: Our Plant

P.O. 238

Packing Slip

8363

SCHROTH®
SAFETY PRODUCTS

Schroth Safety Products Corp.

1371 SW 8th St. Unit 8-A Pompano Beach, FL 33069

Ph: 954-784-3178

Fax: 954-784-3179

usa@schroth.com

Certificate of Conformance

Schroth Safety Products Corp. hereby certifies that the item(s)/part(s) listed above has/have been manufactured from material/hardware using practices, methods, processes and manufacturing procedures set forth by applicable documentation, specification, drawings and customer requirements. We further certify that the item(s)/part(s) are manufactured in accordance with applicable drawings or specifications current on the date on which the order was placed. Test reports covering materials in these parts and indicating conformance with applicable specifications are on file and subject to examination.

Quality

Date

2/28/06

Date of Manufacture

01/06

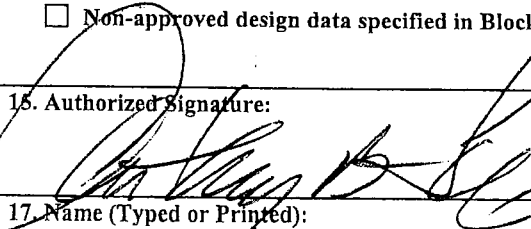
The conditions and tests required for TSO approval of this article(s) are minimum performance standards. It is the responsibility of those desiring to install the article either on or within a specific type or class of aircraft to determine that the aircraft installation conditions are within the TSO standards. If not within the TSO standards, the article may be installed only if further evaluation by the applicant documents an acceptable installation and is approved by the Administrator.

02-23-06

SCHROTH Safety Products Corp.
MATERIAL ACCEPTANCE TAG

Part Number:	11-6500B0B00031F-01SSP	Quantity:	101
Serial Number:	01/06		
Part Description:	restraint, 4-pt, dart, rh/lh, snap-on, reels, 601black		
P.O./W.O. #	DAR05005-2		
Vendor/Shop:	Shop-Saw		
Inspector:	J. Mansilla	Approval	SSPC QC 006
Date:	2/28/06		

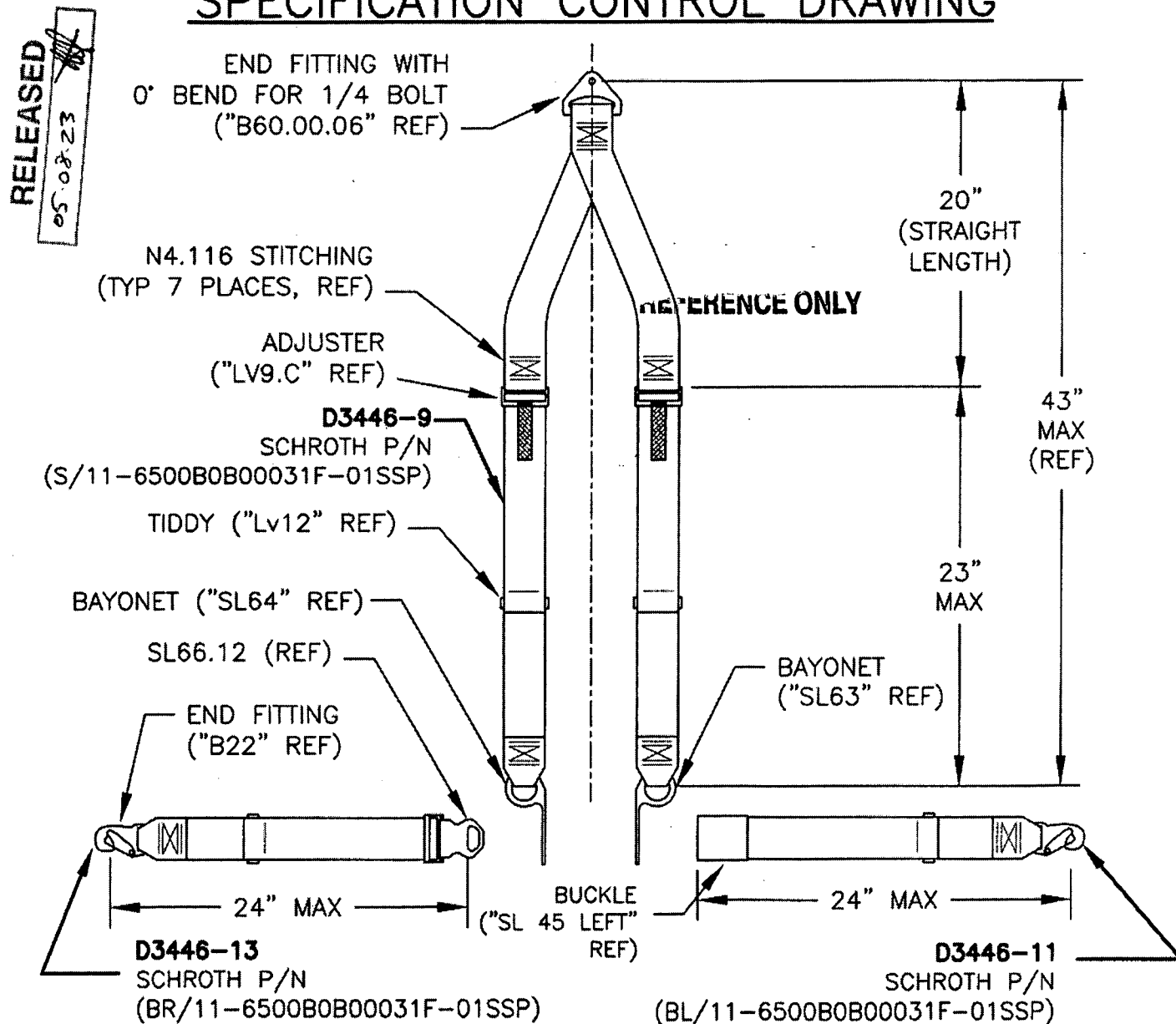
Form FQA 2000-3 Rev IR 11/00

1. Approving National Aviation Authority/Country: FAA/UNITED STATES		2. AUTHORIZED RELEASE CERTIFICATE FAA Form 8130-3, AIRWORTHINESS APPROVAL TAG				3. Form Tracking Number: DAR05005-2	
4. Organization Name and Address: PT 1662CE Schroth Safety Products, Corp. 1371 S.W.8 th St. Unit 8-A. Pompano Beach Fl, 33069						5. Work Order/Contract/Invoice Number: DAR05005-2	
6. Item:	7. Description:	8. Part Number:	9. Eligibility:*	10. Quantity:	11. Serial/Batch Number:	12. Status/Work:	
1	Restraint, 4-pt., Dart, rh/lh, snap-on, reels, 601 black	11-6500B0B00031F-01SSP	"TSO Article N/A"	101	Date Mfg.: 01/06	NEW	
13. Remarks: EXPORT TO CANADA <div style="text-align: right; font-size: 2em; margin-top: 50px;">END</div>							
14. Certifies the items identified above were manufactured in conformity to: <input checked="" type="checkbox"/> Approved design data and are in a condition for safe operation. <input type="checkbox"/> Non-approved design data specified in Block 13				19. <input type="checkbox"/> 14 CFR 43.9 Return to Service <input type="checkbox"/> Other regulation specified in Block 13 Certifies that unless otherwise specified in block 13, the work identified in Block 12 and described in Block 13 was accomplished in accordance with Title 14, Code of Federal Regulations, part 43 and in respect to that work, the items are approved for return to service.			
15. Authorized Signature: 		16. Approval/Authorization No.: DMIR-511304-CE		20. Authorized Signature:		21. Approval/Certificate No.:	
17. Name (Typed or Printed): Anthony B. LaPointe		18. Date (m/d/y): 2/28/06		22. Name (Typed or Printed):		23. Date (m/d/y):	
User/Installer Responsibilities							
It is important to understand that the existence of this document alone does not automatically constitute authority to install the part/component/assembly. Where the user/installer performs work in accordance with the national regulations of an airworthiness authority different than the airworthiness authority of the country specified in Block 1, it is essential that the user/installer ensures that his/her airworthiness authority accepts parts/components/assemblies from the airworthiness authority of the country specified in Block 1. Statements in Blocks 14 and 19 do not constitute installation certification. In all cases, aircraft maintenance records must contain an installation certification issued in accordance with the national regulations by the user/installer before the aircraft may be flown.							

DART

DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D3446	REV. A SHEET 2 OF 2
DATE 05.08.19	TITLE HARNESS ASSEMBLY		SCALE NTS

SPECIFICATION CONTROL DRAWING



D3446-043 HARNESS ASSEMBLY

- DESCRIPTION: 4-POINT STATIC HARNESS RESTRAINT SYSTEM WITH LIFT LEVER TO MEET THE REQUIREMENTS OF TSO-C114 LABELLED PER FAR 21.607 WITH ADDITIONAL TEXT ON LABELS: "DART AEROSPACE LTD. P/N D3446-043". USE LAMINATED TAGS.
- PURCHASE: SCHROTH SAFETY PRODUCTS, Pompano Beach, FL.
P/N: 11-6500B0B00031F-01SSP

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